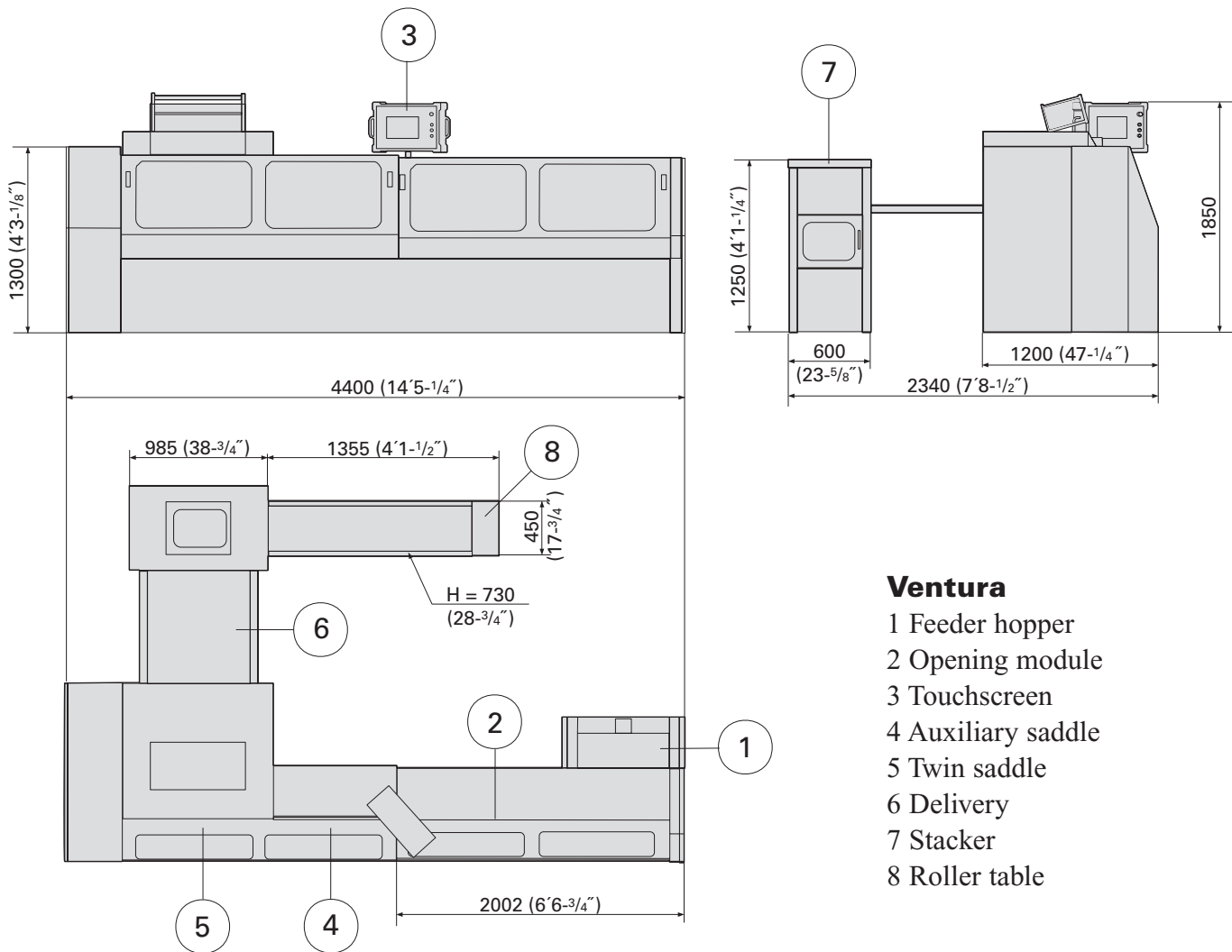


Ventura Book Sewing Machine

Specifications

Mechanical speed	18 to 200 cycles per minute max. 12,000 cycles per hour										
Book sizes	<table border="1"> <tr> <td>min. signature length</td> <td>120 mm (4-³/₄"</td> </tr> <tr> <td>max. signature length</td> <td>510 mm (20-¹/₈"</td> </tr> <tr> <td>min. signature width</td> <td>80 mm (3-¹/₈"</td> </tr> <tr> <td>max. signature width</td> <td>320 mm (12-⁵/₈"</td> </tr> <tr> <td>max. signature thickness</td> <td>4 mm (⁵/₃₂"</td> </tr> </table>	min. signature length	120 mm (4- ³ / ₄ "	max. signature length	510 mm (20- ¹ / ₈ "	min. signature width	80 mm (3- ¹ / ₈ "	max. signature width	320 mm (12- ⁵ / ₈ "	max. signature thickness	4 mm (⁵ / ₃₂ "
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max. signature width	320 mm (12- ⁵ / ₈ "										
max. signature thickness	4 mm (⁵ / ₃₂ "										
Lap for sword opening	min. 8 mm (⁵ / ₁₆ "), high folio or low folio										
Number of stitches	<table border="1"> <tr> <td>standard</td> <td>13</td> </tr> <tr> <td>staggered</td> <td>7</td> </tr> </table>	standard	13	staggered	7						
standard	13										
staggered	7										
Stitch length	16.5 mm (² / ₃ "										
with/without blind stitch	possible with all stitch types										
Power requirements	6.0 kW										
Air requirements	<table border="1"> <tr> <td>Ventura</td> <td>40 Nm³/h at 6 bar (23.5 cfm at 87 psi)</td> </tr> <tr> <td>Stacker</td> <td>10 Nm³/h at 6 bar (6 cfm at 87 psi)</td> </tr> </table>	Ventura	40 Nm ³ /h at 6 bar (23.5 cfm at 87 psi)	Stacker	10 Nm ³ /h at 6 bar (6 cfm at 87 psi)						
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Weights	<table border="1"> <tr> <td>Ventura</td> <td>3,000 kg (6,610 lbs)</td> </tr> <tr> <td>Stacker</td> <td>300 kg (660 lbs)</td> </tr> </table>	Ventura	3,000 kg (6,610 lbs)	Stacker	300 kg (660 lbs)						
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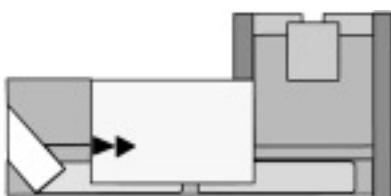
Additional sizes on request
Design, specifications and dimensions subject to change



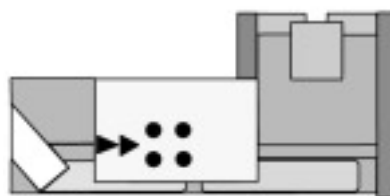
Ventura

- 1 Feeder hopper
- 2 Opening module
- 3 Touchscreen
- 4 Auxiliary saddle
- 5 Twin saddle
- 6 Delivery
- 7 Stacker
- 8 Roller table

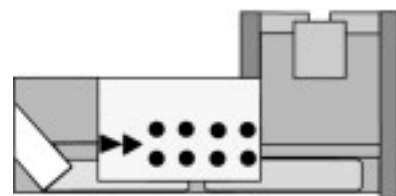
Opening choices



Opening sword



Opening sword
with suckers of group 1



Opening sword
with suckers of group
1 and 2

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